Analysis of Different Temperature Sensors for Space Applications

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Abstract
In this paper, a temperature measurement using DS18B20 is implemented which is an economic and feasible method. This study mainly deals with the applicability of DS18B20 and other sensors in space applications. Temperature is an important parameter to monitor. The total process consists of sensing of the temperature using RTD, Thermocouple, LM35, DS18B20, PIC16F877A and sent to PC using RS232 serial interface, display in the way of digital and waveform using a real time software LabVIEW (Laboratory Virtual Instrumentation Engineering Workbench) of National Instruments, USA and comparing with conventional sensor used in industry.

Keywords: RTD, Thermocouple, LM35, DS18B20 temperature sensor, PIC16F877A, RS232, LabVIEW

1. Introduction
Temperature is a common parameter to be controlled and closely related with our daily lives, industrial production and space applications. Temperature is an important component of modern detection technique. Temperature monitoring system has two kinds of shortcoming in current life. One is that it needs a lot of wires to transfer the sensor signal to data acquisition card and the implementation of linking signal wires is very troubling. Also, the cost is high. The other shortcoming is that the signal transferred in wire is analog signal. Designing high-performance temperature measurement systems has great significance in many practical applications for modern significance. In this paper, as the background of compensation and applications of the sensors temperature characteristics, DAQ based RTD, Thermocouple, LM35 analysis and a novel intelligent temperature detecting system based on PIC16F877A and DS18B20 [1]-[4] is designed and implemented. The system uses single-bus digital temperature sensor DS18B20 as mining temperature component produced by DALLAS, PIC16F877A as the master processing chip. Also sent to PC by using RS-232 serial interface and display it using the real time software LabVIEW.

2. System design
System design framework is shown as Fig.1, from which we can see the system consists of PIC, temperature sensors, PC machine and an indicator. In which RTD, Thermocouple, LM35 DS18B20 are the temperature collection components and pressure gauge and BMP180 are the pressure collection components, responsible for the actual temperature and pressure sensitiveness, and sending the collected data to master chip PIC16F877A by a single bus. The main chip processes the received data and converts it into standard units. Simultaneously, on the one hand, send them to the host computer PC through its serial communication. An indicator is provided for checking the PIC functioning.

Fig.1 Framework map of system design

3. System Hardware Design and Implementation
3.1 Design and implementation of PIC external circuit
Since the system has programmable Flash memory in the internal of PIC16F877A so no external memory is
needed, pin 32 can be directly connected to the VCC. At the same time, taking into account the PIC16F877A microcontroller has a clock inside the circuit, so only need to access timing control component in its OSC1/CLKI OSC2/CLKO pins to form a stable self-excited oscillator. When using the crystal and capacitors to form the resonant circuit, in principle, there are no strict requirements with the C1 and C2, but considering the size of capacitor usually affects the stability of the oscillator oscillation and the fast of vibration, therefore, usually capacitor selects 15 ~ 35pF or so, this design chooses 20MHz crystal and 22pF capacitors, the specific circuit design is shown in Figure 2.

Fig.2 PIC external crystal oscillator circuit

3.2 Design and implementation of DS18B20 temperature sensor interface circuit

As DS18B20 is a single bus device, so the work of the circuit is simple, just power on and complete the data transmission. DS18B20 can be set to two power supply, data bus power supply and external power supply. Using data bus power supply can save a wire, but it takes longer to complete the temperature measurement, while using an external power supply, the measurement speed is faster although using another wire. Since this system, only a temperature sensor is connected, so adopts external power supply mode, attach a 4.7k pull-up resistor on the bus into pull up the power level, the specific of the interface circuit is shown as Figure3.

Fig.3 DS18B20 interface circuit

4. Design and Implementation of System Software

4.1 Design and implementation of PIC program in MPLAB

PIC programming is done using MPLAB Integrated Development Environment (IDE) which is a gratis, integrated toolset for the development of embedded applications on Microchip's PIC and dsPIC microcontrollers. The system uses the microcontroller C language to execute software design and implementation which does not depend on the machine hardware system and the operating system. The Microchip Pickit3 is used for burning the PIC. The program for the DS18B20 is written in Mplab and connects to Pickit3. Use CCS development tool as compiler, CCS can be used to compile the C source, assembly source code, connect and position the target file and library, create a HEX file and debug target procedures.
Figure 5 is the design process of DS18B20 reset program, each operation of DS18B20 [5], [6] requires a command of its reset. Figure 6 is a design process of writing a command to DS18B20. Figure 7 is a design process of reading data from DS18B20. Figure 8 is the design process of PIC reading the temperature data and indicating using LED whether the chip is working or not.

According to the above process flow diagram, you can easily write the specific procedure code and compile. After the compilation is successfully completed the program is burned to PIC16F877A. If the LED is turned OFF, this means that the PIC external circuit is not working or some error during burning. Then circuit connection is checked and it is rewired or the voltage flow through each component is verified.
5. Program design of PC using LABVIEW

The temperature measurement system stored the raw data in flash chip and uploaded them to PC through RS232 serial communication interface. LABVIEW [7] and its data acquisition system is used to read data in the form of digital and waveform, simultaneously, display visually on the host computer using the main program interface in LabVIEW. The block diagram in LabVIEW mainly includes the serial port selection, begin detection/stop detection, current temperature display window and temperature change waveform. VISA Configure Serial port initializes the serial port specified by VISA resource name to the specified settings. Wire data to the VISA resource name input to determine the polymorphic instance to use or manually select the instance. The rate of transmission through RS232 is 9600. The time required for the write and read operations is 1000 milliseconds and one stop bit. The number of bits is required for data transmission is eight.

6. Experimental results

In order to test and verify the effectiveness of the temperature measurement systems designed in this paper, different experiments are carried out at high and low temperature with the system. In the experiment, set the temperature of high and low temperature dropping from 40 °C to 25 °C, then rising from 50 °C to 65 °C, change and detect the data every 3 °C, then compare the error between the detected temperature and the set standard temperature. The sensor response to high and low temperature is good, Figure 9 is the response curve for cooling, and Figure 10 is the response curve for heating. The experimental details of the high and low temperature detection experiment are shown in Table 1. From the experimental test data in Table 1, we can see clearly, the standard error of the detected temperature with this system and actual set temperature value at each temperature point is no more than 0.7 °C, which indicates the proposed temperature measurement system is correct and effective.

<table>
<thead>
<tr>
<th>Temperature (°C)</th>
<th>Cool Temperature (°C)</th>
<th>Warm Temperature (°C)</th>
<th>Detected Temperature (°C)</th>
</tr>
</thead>
<tbody>
<tr>
<td>40</td>
<td>40.6</td>
<td>50</td>
<td>50.7</td>
</tr>
<tr>
<td>37</td>
<td>37.7</td>
<td>53</td>
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<tr>
<td>31</td>
<td>31.5</td>
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<td>59.5</td>
</tr>
<tr>
<td>28</td>
<td>28.8</td>
<td>62</td>
<td>62.7</td>
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<tr>
<td>25</td>
<td>25.5</td>
<td>65</td>
<td>65.8</td>
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Fig.8 Program design process of MCU reading the temperature data, LED indication

| Fig.9 Response curve for cooling |
7. Comparison with other sensors

The temperature variation of all the sensors is found out and the response time, settling time of different sensors are plotted.

From Fig 11 it is clear that the response time of DS18B20 is almost similar to RTD. So it can replace RTD. The settling time is less compared to RTD. So from the above curves the overall behavior of DS18B20 is better compared to other sensors.

8. Conclusion

Temperature is one of the important parameters in the actual industrial processes, designing efficient temperature measurement system has been the focus of the work. In this paper, take the temperature measurement using RTD, thermocouple, LM35, DS18B20 and PIC16F877A and introduce a design methodology and implementation of such detection system temperature measurement system in details, which has strong practical value. Simultaneously, it should also be noted that the sensor is the core device of temperature detection system, whose performance parameters directly affects the accuracy of the detected temperature. The Experimental result shows that the temperature detected with DS18B20 has better performance and its accuracy is ±0.58°C, which determines the scope of its utility, can only be the aspect where the accuracy of the temperature is not very high.

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Shayama Subair got her degree in Electronics and Communication engineering from College of Engineering, Trivandrum in 2012. She is currently pursuing her M.Tech in Signal Processing from the Department of Electronics and Communication Engineering, LBSITW, Trivandrum. She has participated in few national conferences and has published an embedded system and controller design paper.

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